D212-725-1-275 RECEPTACLE CLIP, LH

1.99
REF

2.54

R0.13

30°

1.42
REF

1.31

0.032
REF

RELEASED
2013 -03- 21

NOTES:
1) MATERIAL: MAKE FROM D212-725-1-275F FLAT PATTERN
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.01 lbs

A	NEW ISSUE		RF	12.11.15
REV.		DESCRIPTION	BY	DATE

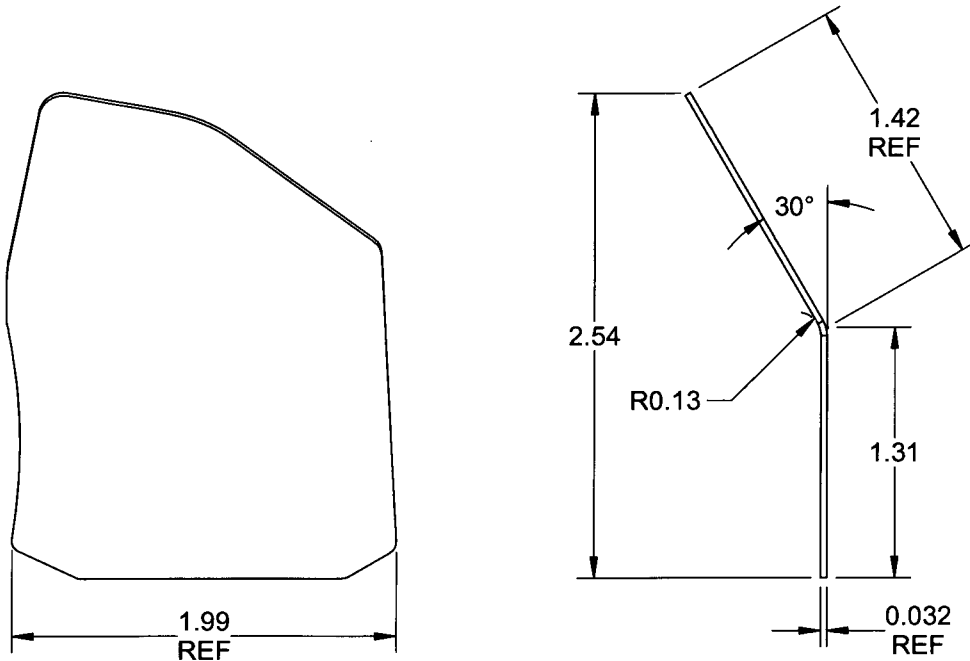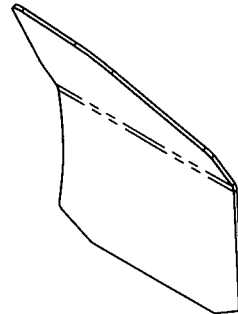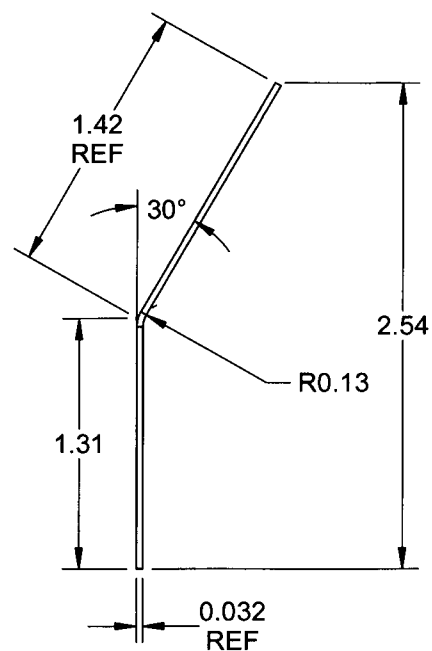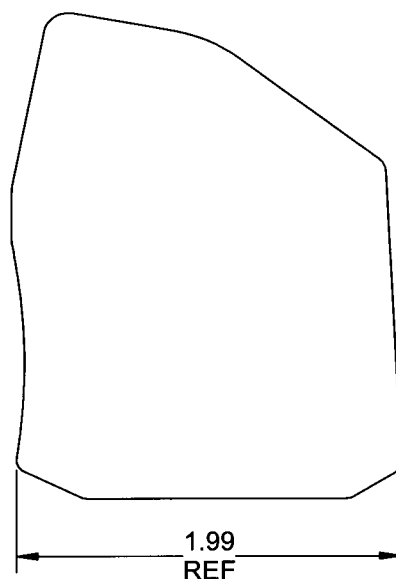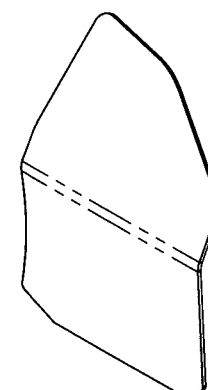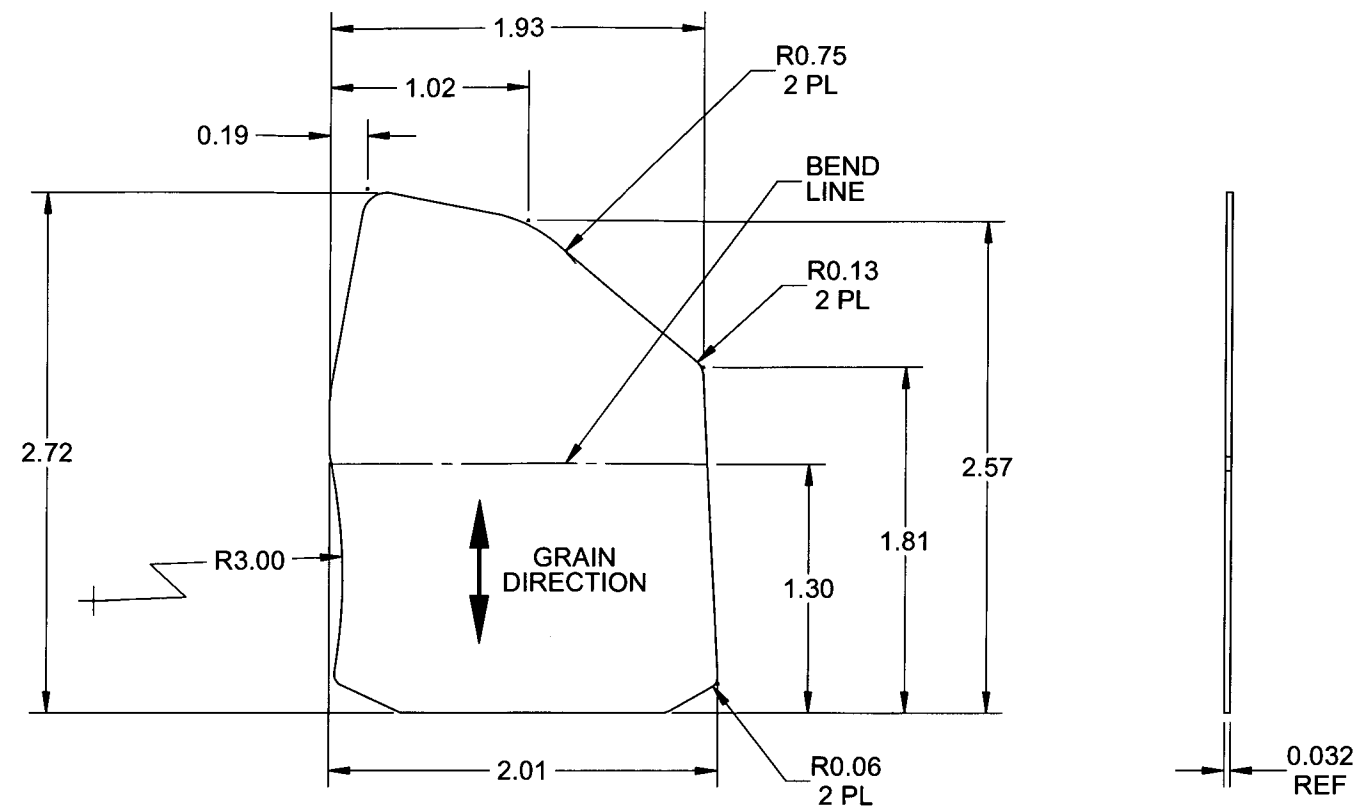| DESIGN	RF	**EAGLE COPTERS LTD.**	
DRAWN	RF	CALGARY, ALBERTA, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		E4744	SHEET 1 OF 5
APPROVED		TITLE	SCALE
DE APPR.		CLIP	NTS
DATE	12.11.15		

1.42
REF

30°

2.54

R0.13

1.31

0.032
REF

1.99
REF

D212-725-1-276 RECEPTACLE CLIP, RH

RELEASED
2013-03-21

NOTES:
1) MATERIAL: MAKE FROM D212-725-1-275F FLAT PATTERN
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.01 lbs

1.93

1.02

0.19

R0.75
2 PL

BEND
LINE

R0.13
2 PL

2.72

2.57

R3.00

GRAIN
DIRECTION

1.81

1.30

2.01

R0.06
2 PL

0.032
REF

D212-725-1-275F FLAT PATTERN

NOTES:
1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.032 THICK
       PER QQ-A-250/4 OR AMS-QQ-A-250/4
       OR AMS 4037
       OR ASTM B209
       REF DART SPEC. M2024T3S0.032
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.01 lbs
8) CUT PART PER D212-725-1-275F DXF.

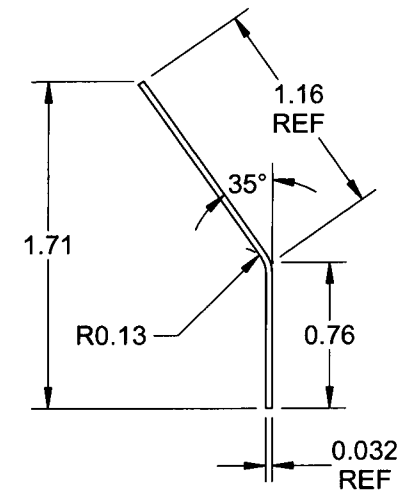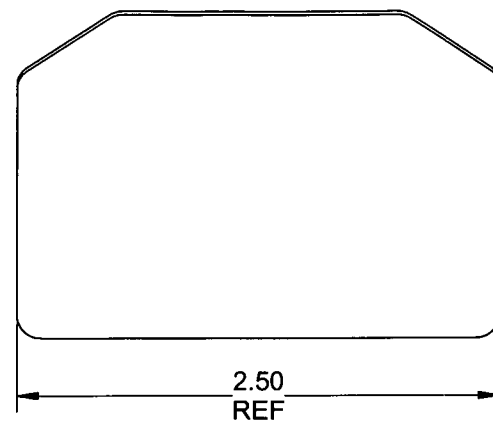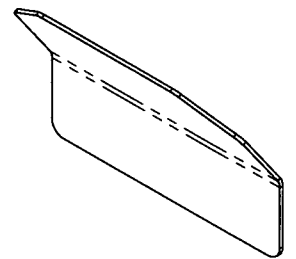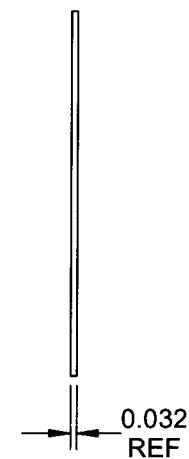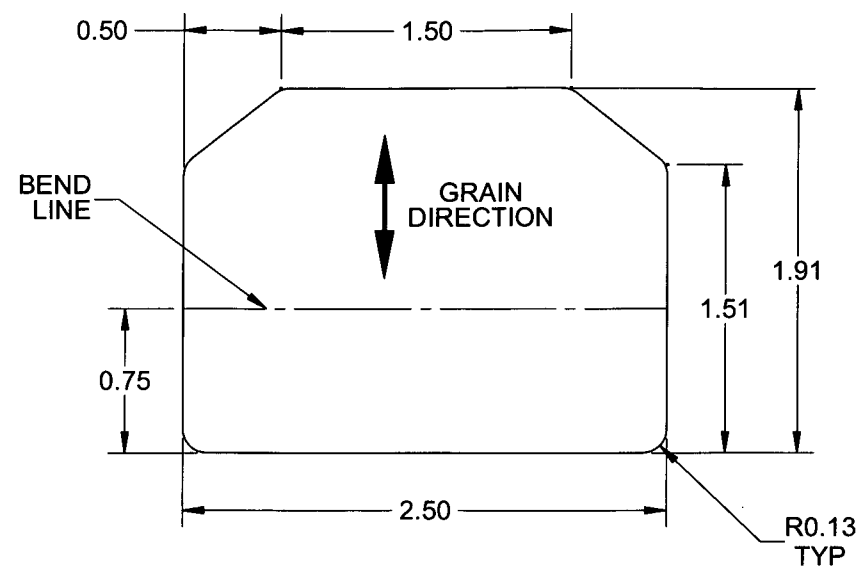| DESIGN	RF	**EAGLE COPTERS LTD.**	
DRAWN	RF	CALGARY, ALBERTA, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		E4744	SHEET 3 OF 5
APPROVED		TITLE	SCALE
DE APPR.		CLIP	NTS
DATE	12.11.15	COPYRIGHT © 2012 BY EAGLE COPTERS LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD.	

1.16
REF

35°

1.71

R0.13

0.76

0.032
REF

2.50
REF

D212-725-1-277 RECEPTACLE CLIP

RELEASED
2013 -03- 2 1

DESIGN	RF	**EAGLE COPTERS LTD.**	
DRAWN	RF	CALGARY, ALBERTA, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		E4744	SHEET 4 OF 5
APPROVED		TITLE	SCALE
DE APPR.		CLIP	NTS
DATE	12.11.15		

D212-725-1-277F FLAT PATTERN

Dimensions shown: 0.50, 1.50, 1.91, 1.51, 0.75, 2.50, R0.13 TYP, 0.032 REF

BEND LINE

GRAIN DIRECTION

RELEASED
2013-03-21

NOTES:
1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.032 THICK
        PER QQ-A-250/4 OR AMS-QQ-A-250/4
        OR AMS 4037
        OR ASTM B209
        REF DART SPEC. M2024T3S0.032
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.01 lbs

DESIGN	RF	**EAGLE COPTERS LTD.**	
DRAWN	RF	CALGARY, ALBERTA, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		E4744	SHEET 5 OF 5
APPROVED		TITLE	SCALE
DE APPR.		CLIP	NTS
DATE	12.11.15		